## § 63.766

in paragraphs (c)(1) through (3) of this section.

- (1) The owner or operator shall control air emissions by connecting the process vent to a process natural gas line
- (2) The owner or operator shall demonstrate, to the Administrator's satisfaction, that the total HAP emissions to the atmosphere from the glycol dehydration unit process vent are reduced by 95.0 percent through process modifications, or a combination of process modifications and one or more control devices, in accordance with the requirements specified in §63.771(e).
- (3) Control of HAP emissions from a GCG separator (flash tank) vent is not required if the owner or operator demonstrates, to the Administrator's satisfaction, that total emissions to the atmosphere from the glycol dehydration unit process vent are reduced by one of the levels specified in paragraph (c)(3)(i) or (ii) of this section, through the installation and operation of controls as specified in paragraph (b)(1) of this section.
- (i) HAP emissions are reduced by 95.0 percent or more.
- (ii) Benzene emissions are reduced to a level less than 0.90 megagrams per year.

[64 FR 32628, June 17, 1999, as amended at 66 FR 34551, June 29, 2001; 72 FR 38, Jan. 3, 2007]

## §63.766 Storage vessel standards.

- (a) This section applies to each storage vessel with the potential for flash emissions (as defined in §63.761) subject to this subpart.
- (b) The owner or operator of a storage vessel with the potential for flash emissions (as defined in §63.761) shall comply with one of the control requirements specified in paragraphs (b)(1) and (2) of this section.
- (1) The owner or operator shall equip the affected storage vessel with the potential for flash emissions with a cover that is connected, through a closed-vent system that meets the conditions specified in §63.771(c), to a control device or a combination of control devices that meets any of the conditions specified in §63.771(d). The cover shall be designed and operated in accordance with the requirements of §63.771(b).

- (2) The owner or operator of a pressure storage vessel that is designed to operate as a closed system shall operate the storage vessel with no detectable emissions at all times that material is in the storage vessel, except as provided for in paragraph (c) of this section.
- (c) One or more safety devices that vent directly to the atmosphere may be used on the storage vessel and air emission control equipment complying with paragraphs (b)(1) and (2) of this section.
- (d) This section does not apply to storage vessels for which the owner or operator is meeting the requirements specified in 40 CFR part 60, subpart Kb; or is meeting the requirements specified in 40 CFR part 63, subparts G or CC.

## §§ 63.767-63.768 [Reserved]

## §63.769 Equipment leak standards.

- (a) This section applies to equipment subject to this subpart and specified in paragraphs (a)(1) and (2) of this section that is located at a natural gas processing plant and operates in VHAP service equal to or greater than 300 hours per calendar year.
- (1) Ancillary equipment, as defined in §63.761; and
  - (2) Compressors.
- (b) This section does not apply to ancillary equipment and compressors for which the owner or operator is meeting the requirements specified in subpart H of this part; or is meeting the requirements specified in 40 CFR part 60, subpart KKK.
- (c) For each piece of ancillary equipment and each compressor subject to this section located at an existing or new source, the owner or operator shall meet the requirements specified in 40 CFR part 61, subpart V, §§61.241 through 61.247, except as specified in paragraphs (c)(1) through (8) of this section.
- (1) Each pressure relief device in gas/vapor service shall be monitored quarterly and within 5 days after each pressure release to detect leaks, except under the following conditions.
- (i) The owner or operator has obtained permission from the Administrator to use an alternative means of